V Series 20ft. Modular Wall Design 18

The innovative, contemporary and clean appearance of the V Series line of exhibit designs will captivate your audience. Designs feature push-fit fabric graphics, easy-to-assemble extrusion frames, accent lighting, tables, counters, literature accessories, monitor mounts and interior LED edge lighting where indicated.



features and benefits:

- 50mm silver extrusion frame
- Single-sided SEG dye-sublimated push-fit fabric graphics
- Includes two center literature pockets
- Design includes frame, five fabric graphic panels, four 120 watt lights, two center literature pockets and two wheeled molded cases
- Lifetime hardware warranty against manufacturer defects

dimensions:

Hardware	Graphic
Assembled unit: 225”w x 102”h x 28.125”d 5715mm(w) x 2591mm(h) x 714mm(d)	Refer to related graphic templates for more information
Shipping	
Shipping dimensions - ships in 2 cases: Two OCH2 cases: 52”l x 29”h x 15”d 1321mm(l) x 737mm(h) x 381mm(d) Approximate shipping weight (entire kit): 158.44 lbs / 71.84 kgs	

additional information:

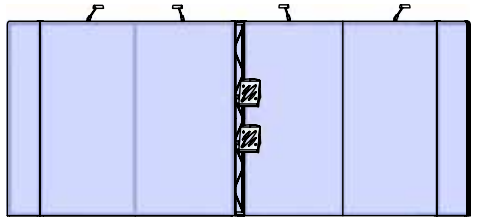
Graphic material: Dye-sublimated fabric	Lights Included: Lumina 200 120 watt floodlight, curved arm, black finish, 19.5” from end to end

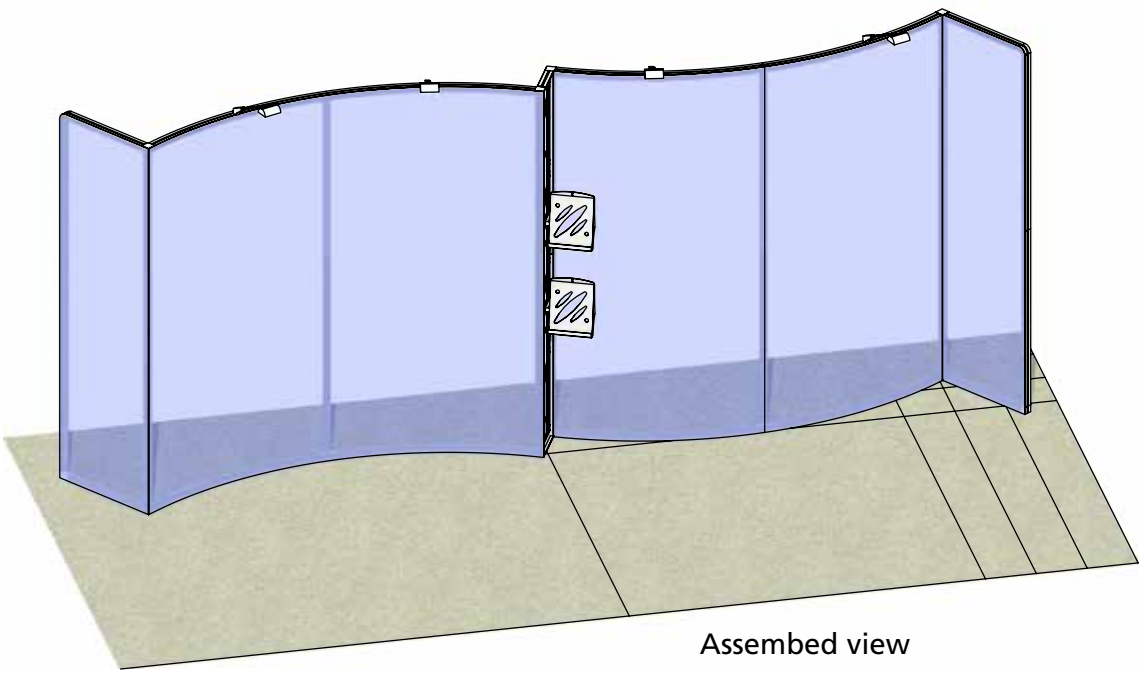
We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

Parts Included:

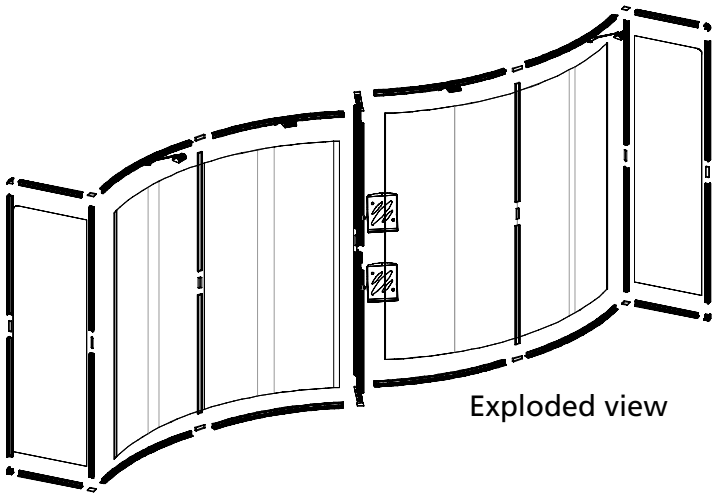
Code	Qty	Description
VF-K-18-A-G	x1	711MM (28”)W X 2400MM(94.5”)H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-18-B-G	x1	2527MM (99.5”)W X 262MM (10.31”)H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-18-C-G	x1	260MM (10.25”)W X 262MM (10.31”)H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-18-D-G	x1	2491MM (98.06”)W X 2400MM(94.5”)H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-18-E-G	x1	648MM (25.5”)W X 2400MM (94.5”)H FABRIC GRAPHIC W/FCE-2 ALL SIDES
F40	x4	600MM (23.62”) PHFC2 EXTRUSION WITH LOCKS TWO ENDS
F22	x8	1193MM (46.97”) PMFC2-90 EXTRUSION - WITH IB2 LOCK HOLES BOTH SIDES
F44	x2	210MM (8.28”) PHFC2 EXTRUSION WITH LOCKS TWO ENDS
F34	x4	1155MM (45.47”) PHFC2 EXTRUSION - WITH IB2 HOLE ONE SIDE - WITH LOCK ONE END
VE-75	x2	210MM (8.27”) PH EXTRUSION WITH LOCK TWO ENDS
VE-85	x4	1155MM (45.47”) LENGTH OF PH1 EXTRUSION - WITH IB2 LOCK HOLES ONE SIDE - SLIDE LOCK ONE SIDE
PHFC2-8R-30-L-L1	x8	8R PHFC2 EXTRUSION WITH LOCK ONE SIDE - WITH IB2 LOCK HOLES ONE SIDE
IB2	x12	PH INLINE CONNECTOR
CB9-R	x2	50MM ROUND PHCF2 CORNER BRACKET
CB9-S	x2	50MM SQUARE PHCF2 CORNER BRACKET
LUM-200-ORL-B LN-3P-LT-FXT	x4	BLACK 200W HALOGEN LIGHT FIXTURE ETL APPROVED
PMFC2-90-CAP	x8	PMFC2 90 DEGREE EXTRUSION CAP
LN112	x2	A4 UNIVERSAL LITERATURE HOLDER
STS-1	x8	SLIM TRUSS SPACER
CKSO	x2	1” x 1” STANDOFF

VF-K-18





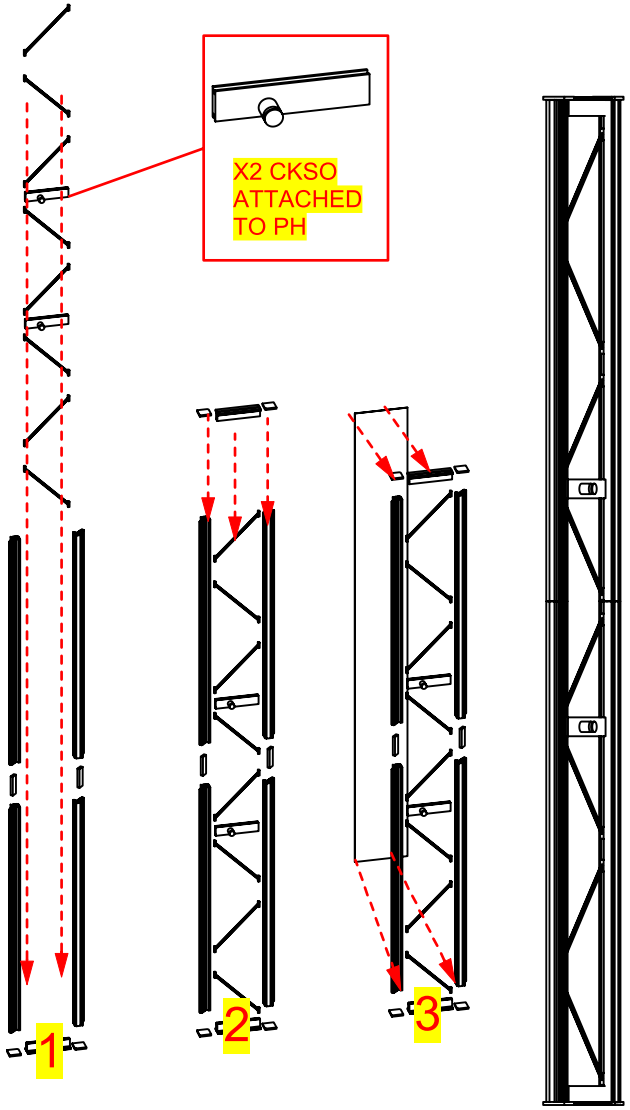
Assembed view

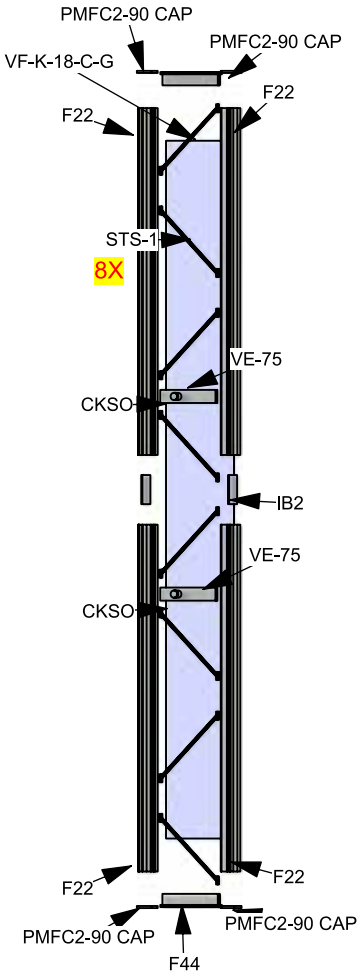


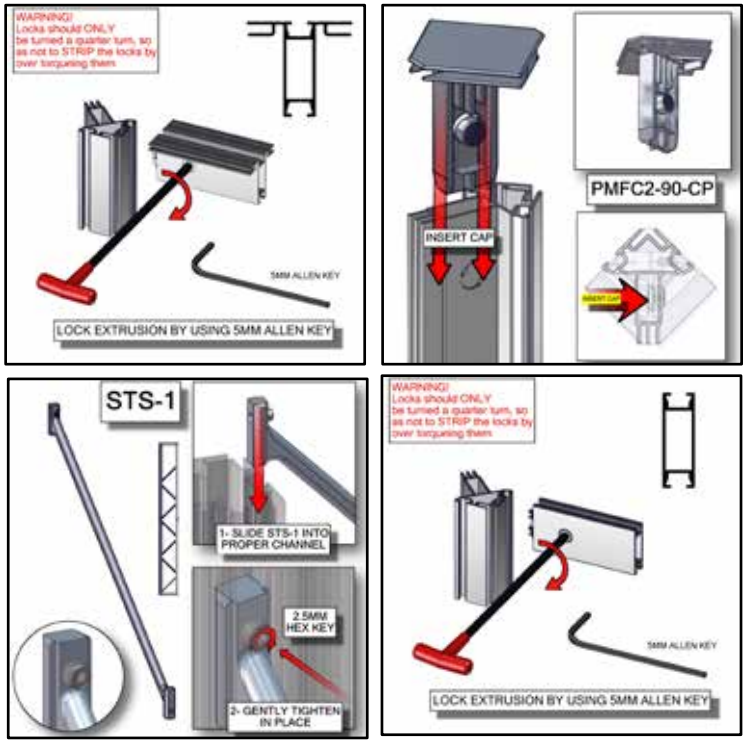
Exploded view

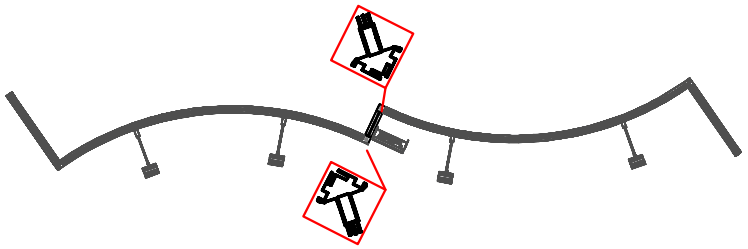
Step 1: Assemble Truss Section

Arrange pieces on the floor as shown in the diagram below. When locking be sure to turn each cam a little bit and then go back and tighten to the proper tension. Take care to turn locks only half a turn. Slide the IB2 into the extrusion to connect sides. Tighten to the proper tension to lock extrusions together.



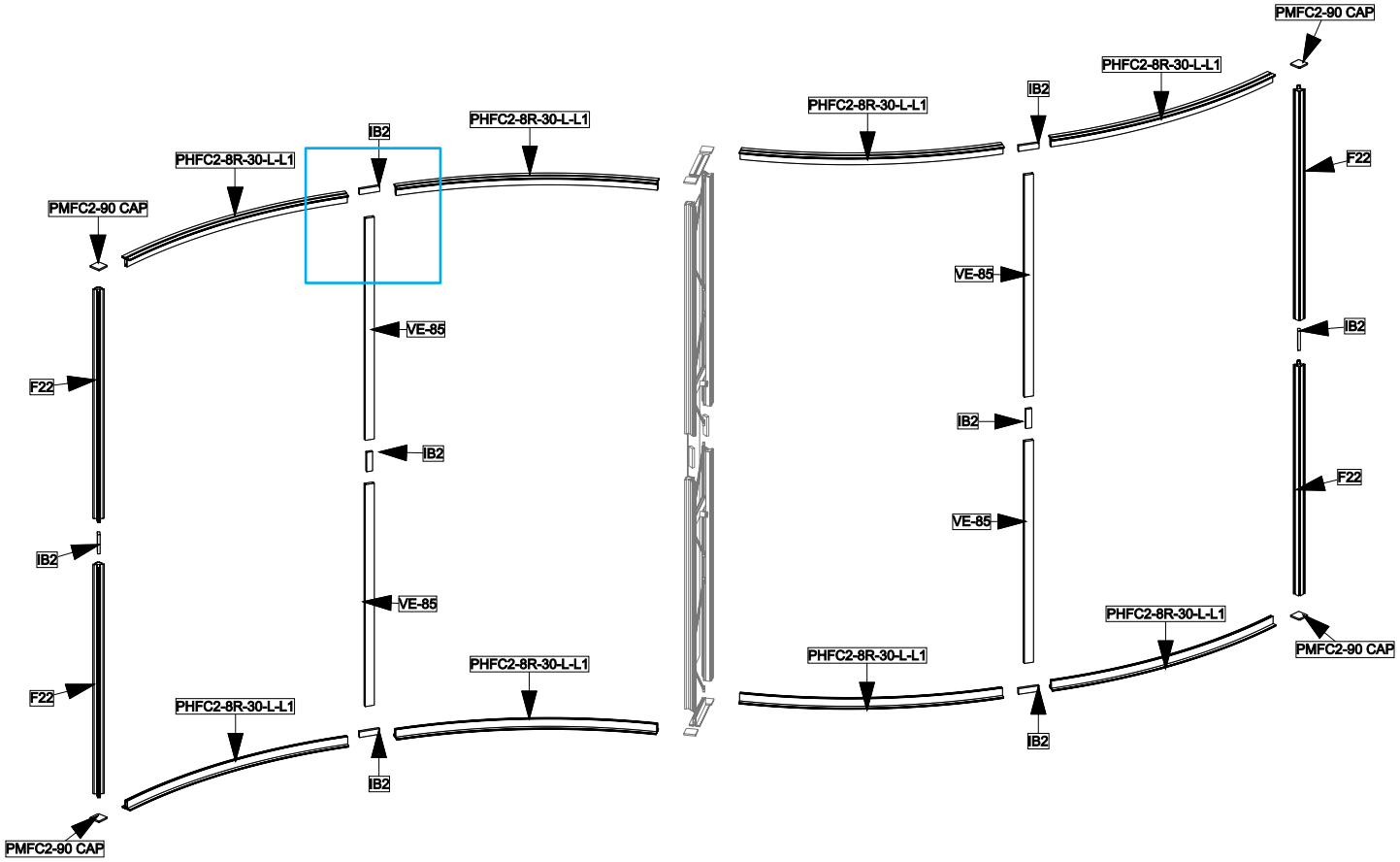


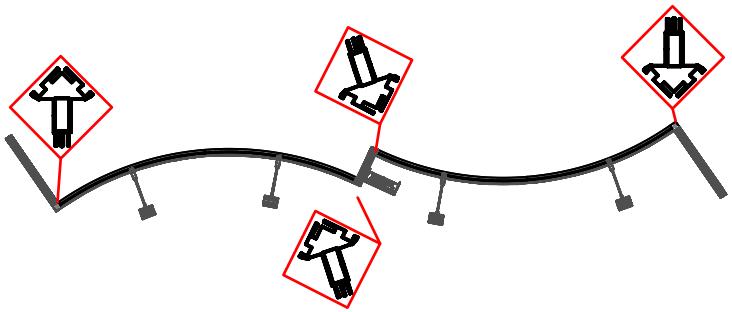




Step 2: Assemble Center Sections

Arrange pieces on the floor as shown in the diagram below. Assemble frame by securing F22, VE-85 and PHFC2-8R-30-L-L1 to F22s. When locking be sure to turn each cam a little bit and then go back and tighten to the proper tension. Take care to turn locks only half a turn. Slide the IB2 into the extrusion to connect sides. Tighten to the proper tension to lock extrusions together. When connecting center sections to truss section, CKSO on truss section should face front, so literature racks will be in front of VF-K-18-D-G.











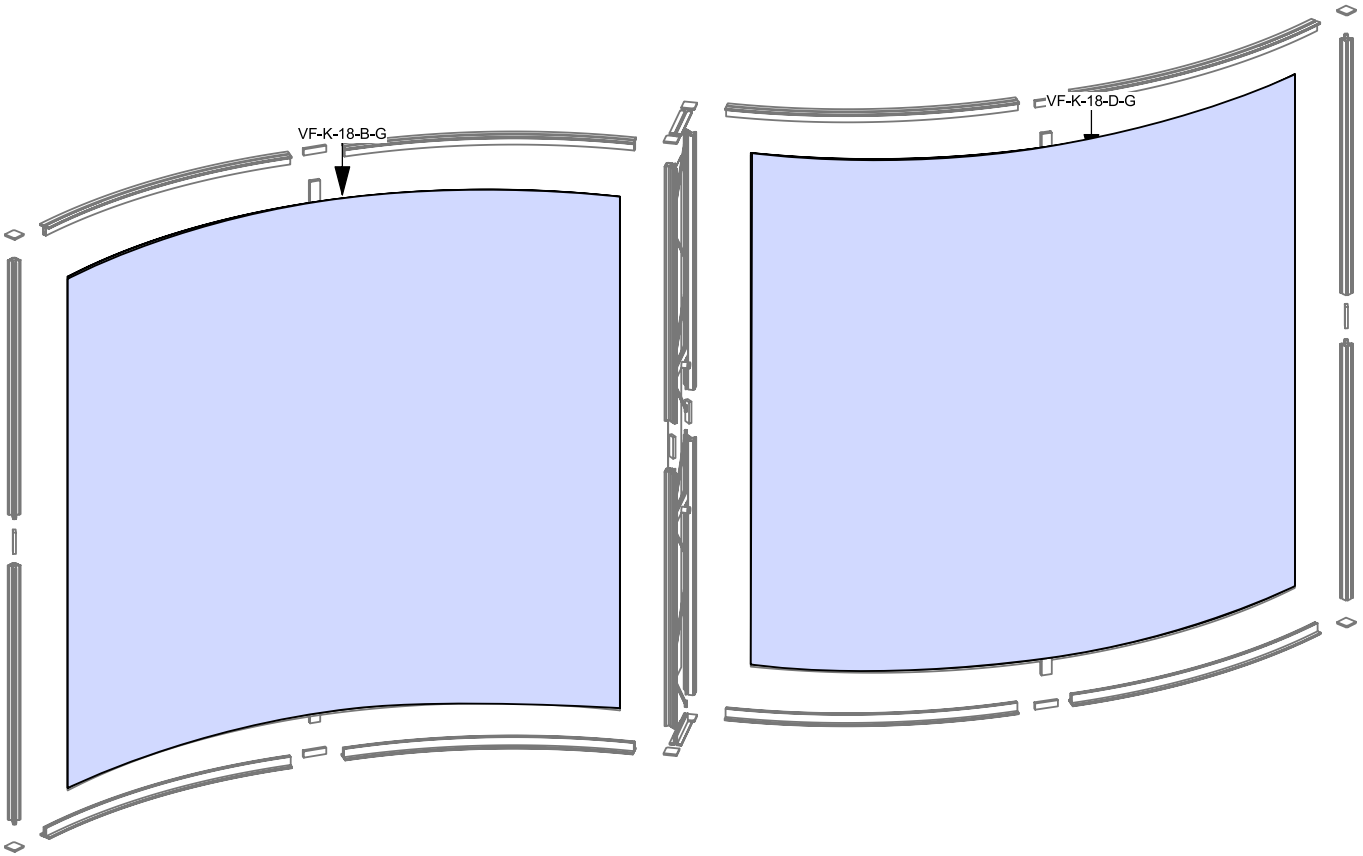


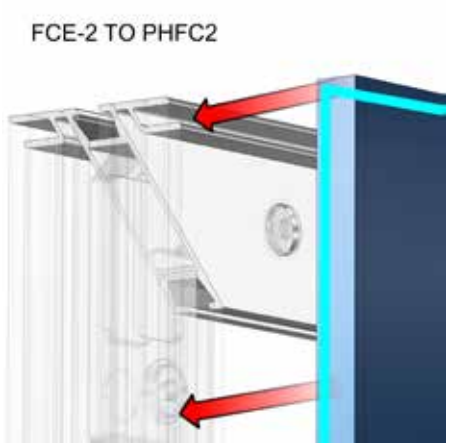
Step 3: Apply Graphics

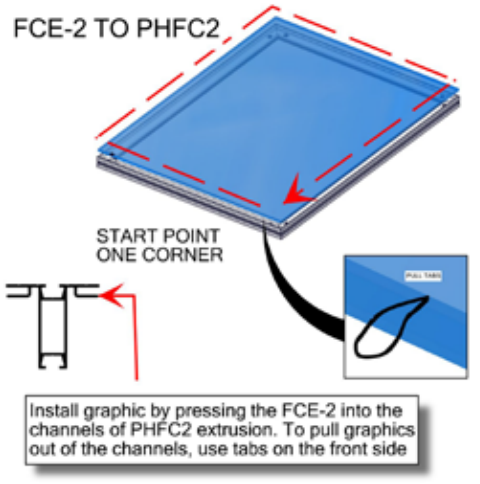
Install graphic(s) by pressing the FCE-2 edge of graphic into the channel of the extrusion. Start in upper left corner and insert in remaining corners, then push graphic into each side. Assure graphic is tightly inserted. When taking graphics off, take care to gently pull by attached pull tab.





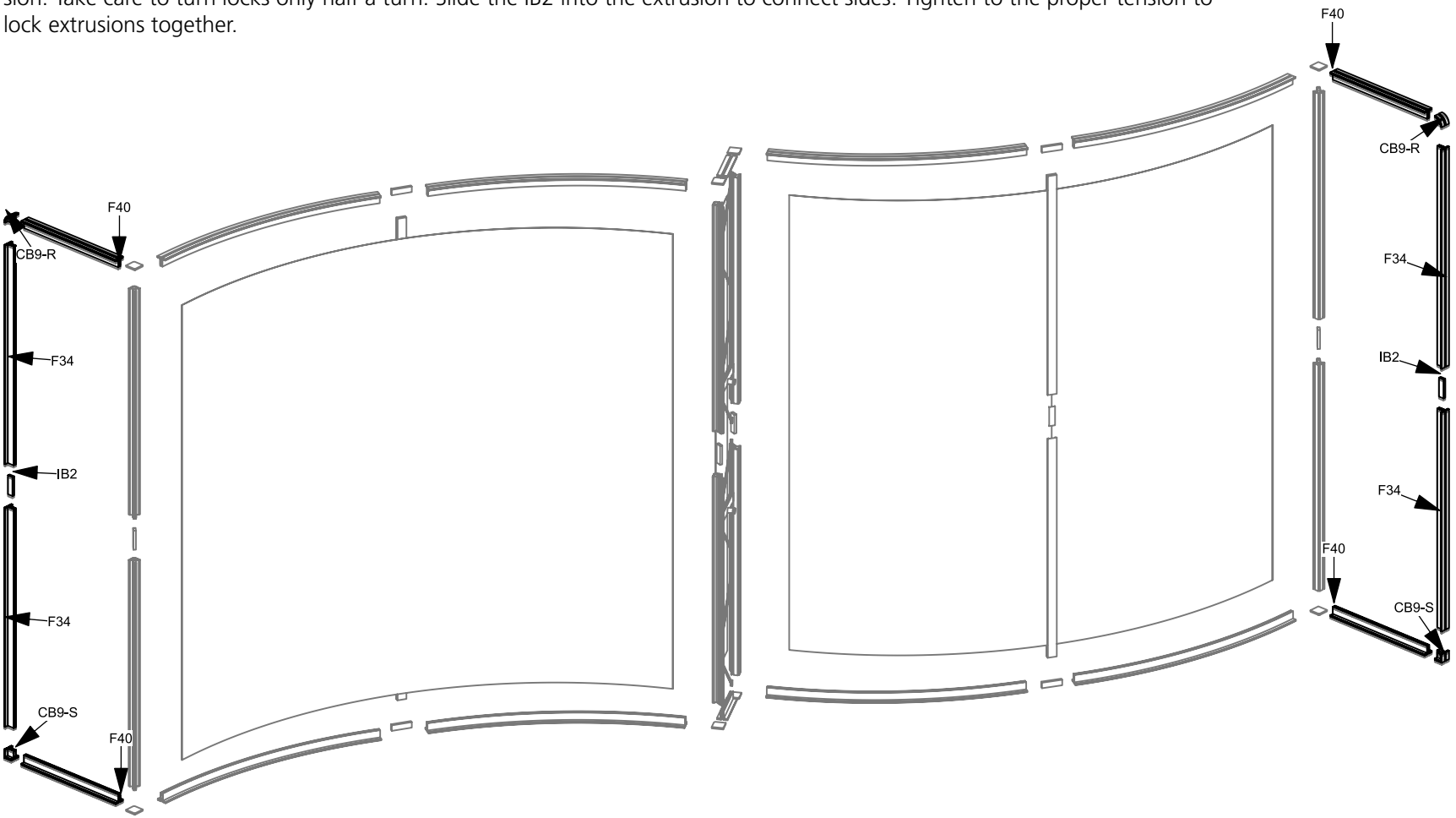






Step 4: Assemble Left and Right End Sections

Arrange pieces on the floor as shown in the diagram below. Assemble frame by securing CB9-R on the top and CB9-S on the bottom to F40 and F34s. When locking be sure to turn each cam a little bit and then go back and tighten to the proper tension. Take care to turn locks only half a turn. Slide the IB2 into the extrusion to connect sides. Tighten to the proper tension to lock extrusions together.







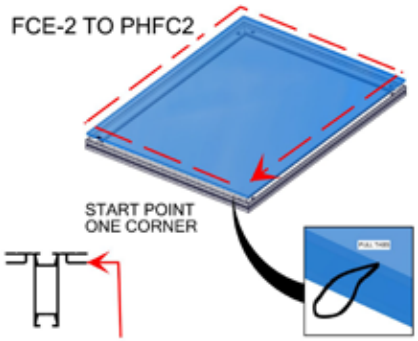


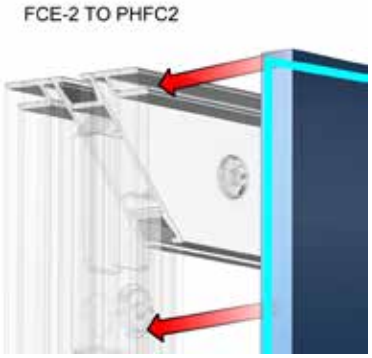
Step 5: Apply Graphics

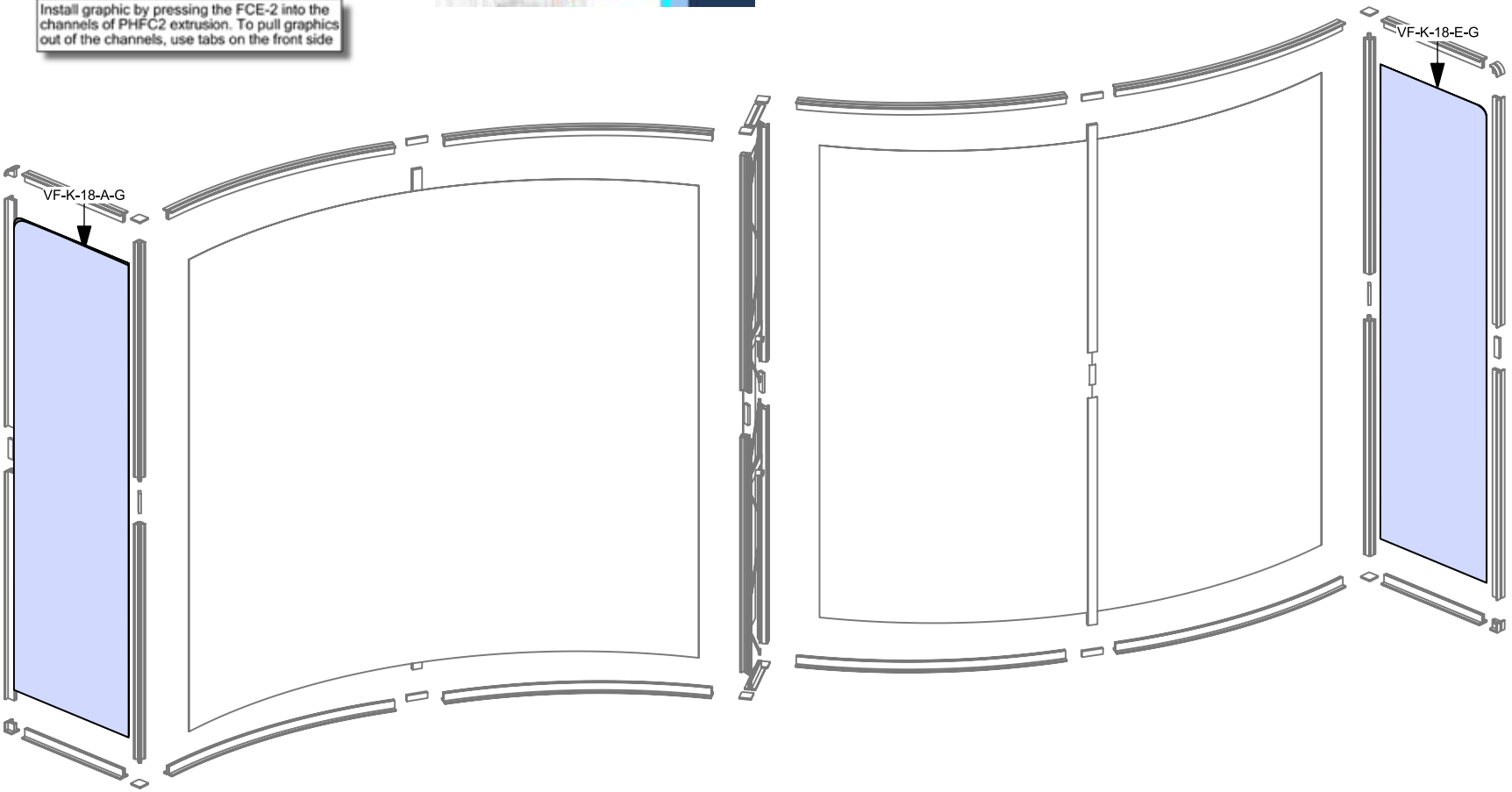
Install graphic(s) by pressing the FCE-2 edge of graphic into the channel of the extrusion. Start in upper left corner and insert in remaining corners, then push graphic into each side. Assure graphic is tightly inserted. When taking graphics off, take care to gently pull by attached pull tab.











Step 6: Install Literature Racks & Install Lights

To install literature rack, secure LN112 with CKSO cap onto CKSO barrel. Repeat for second literature rack. Slide light clip onto each light. Then slide light into the extrusion channel at an angle and gently lower down and repeat for each light.

