# V Series 10ft. Modular Wall Design 13

The innovative, contemporary and clean appearance of the <sup>V Series</sup> line of exhibit designs will captivate your audience. Designs feature push-fit fabric graphics, easy-to-assemble extrusion frames, accent lighting, tables, counters, literature accessories, monitor mounts and interior LED edge lighting where indicated.



### We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice.

All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for

Assembled unit:

119.25"w x 102"h x 19.75"d 3029mm(w) x 2591mm(h) x 502mm(d)

features and benefits:

- Includes two literature racks

- Heavy-duty 50mm silver extrusion frame

- Single-sided SEG dye-sublimated fabric

#### Shipping

graphics

Hardware

dimensions:

Shipping dimensions - ships in 1 case: 1 OCH2 case: 52"l x 29"w x 15"h 1321mm(l) x 737mm(w) x 381mm(h)

Approximate shipping weight (entire kit): 119.7 lbs / 54.3 kgs

### additional information:

Graphic material: Dye- sublimated fabric	Lights Included: Lumina 200 120 watt floodlight, curved arm, black finish, 19.5" from end to end	

- Design includes frame, three fabric

graphic panels, four rigid graphic

120 watt lights, and one wheeled

- Lifetime hardware warranty against

Refer to related graphic templates for

molded case

Graphic

manufacturer defects

more information

accents, two literature pockets, three

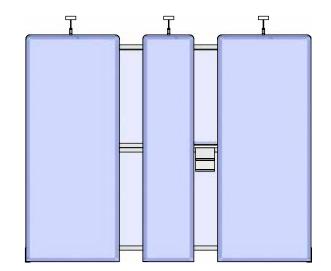
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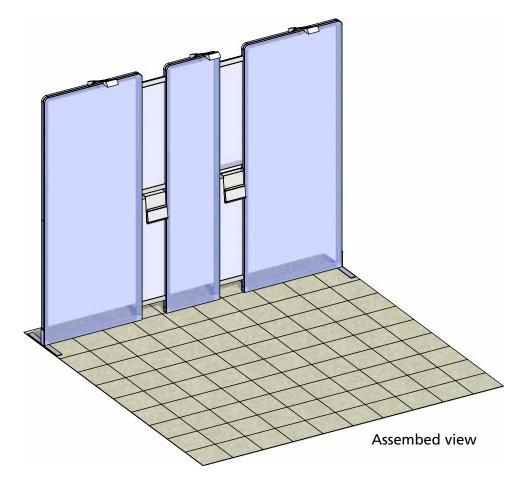
graphic bleed specifications.

### Parts Included:

Code	Qty	Description
VF-K-13-A-G	x1	1000MM (39.38")W X 2400MM(94.5")H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-13-B-G	x1	262MM (10.31")W X 1012MM (39.84")H PVC GRAPHIC
VF-K-13-C-G	x1	262MM (10.31")W X 1012MM (39.84")H PVC GRAPHIC
VF-K-13-D-G	x1	560MM (21.65")W X 2400MM (94.5")H FABRIC GRAPHIC W/FCE-2 ALL SIDES
VF-K-13-E-G	x1	262MM (10.31")W X 1012MM (39.84")H PVC GRAPHIC
VF-K-13-F-G	x1	262MM (10.31")W X 1012MM (39.84")H PVC GRAPHIC
VF-K-13-G-G	x1	1000MM (39.38")W X 2400MM(94.5")H FABRIC GRAPHIC W/FCE-2 ALL SIDES
F38	x4	900MM (35.43") PHFC2 EXTRUSION WITH LOCKS TWO ENDS
F42	x2	450MM (17.72") PHFC2 EXTRUSION WITH LOCKS TWO ENDS
F34	x12	1155MM (45.47") PHFC2 EXTRUSION - WITH IB2 HOLE ONE SIDE - WITH LOCK ONE END
SW-FOOT	x2	VECTOR FRAME SUPPORT FOOT
IB2	x6	PH INLINE CONNECTOR
CB9-R	x6	50MM ROUND PHCF2 CORNER BRACKET
CB9-S	x6	50MM SQUARE PHCF2 CORNER BRACKET
LUM-200-ORL-B LN-3P-LT-FXT	x3	BLACK 200W HALOGEN LIGHT FIXTURE ETL APPROVED
VE-77	x8	250MM (9.84") PH EXTRUSION WITH LOCKS TWO ENDS
LN112-4	x2	LN112-4

## VF-K-13

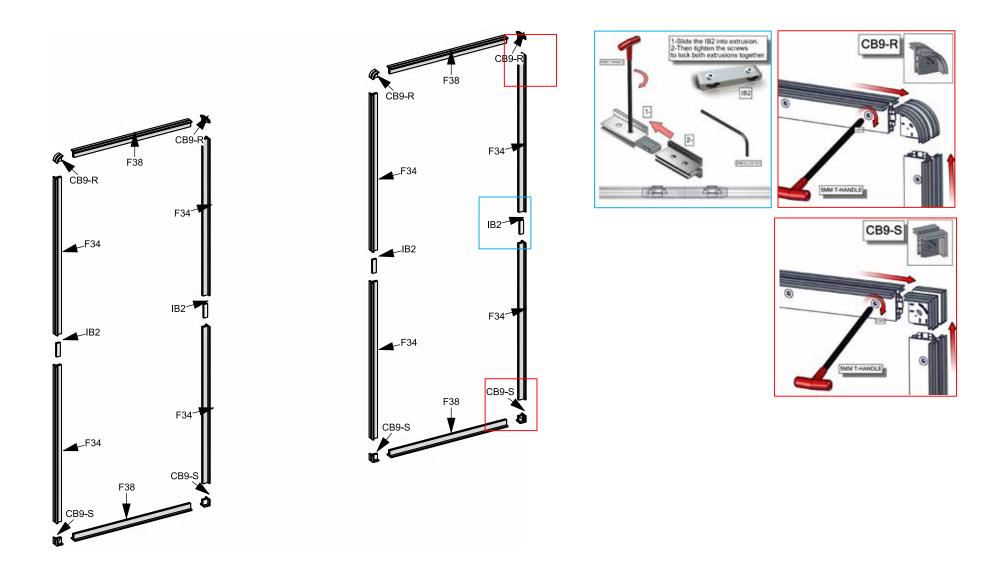






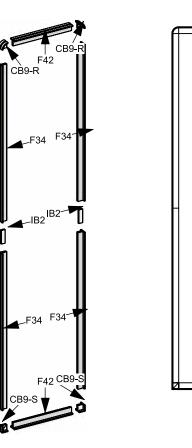
### Step 1: Assemble Left & Right Frames

Arrange pieces on the floor as shown in the diagram below. Assemble frame by securing CB9-R's on the top and CB9-S's on the bottom to the F38 and F34s. When locking be sure to turn each cam a little bit and then go back and tighten to the proper tension. Take care to turn locks only half a turn. Slide the IB2 into the extrusion to connect sides. Tighten to the proper tension to lock extrusions together.



### Step 2: Assemble Center Frame

Arrange pieces on the floor as shown in the diagram below. Assemble frame by securing CB9-R's on the top and CB9-S's on the bottom to the F42 and F34s. When locking be sure to turn each cam a little bit and then go back and tighten to the proper tension. Take care to turn locks only half a turn. Slide the IB2 into the extrusion to connect sides. Tighten to the proper tension to lock extrusions together.

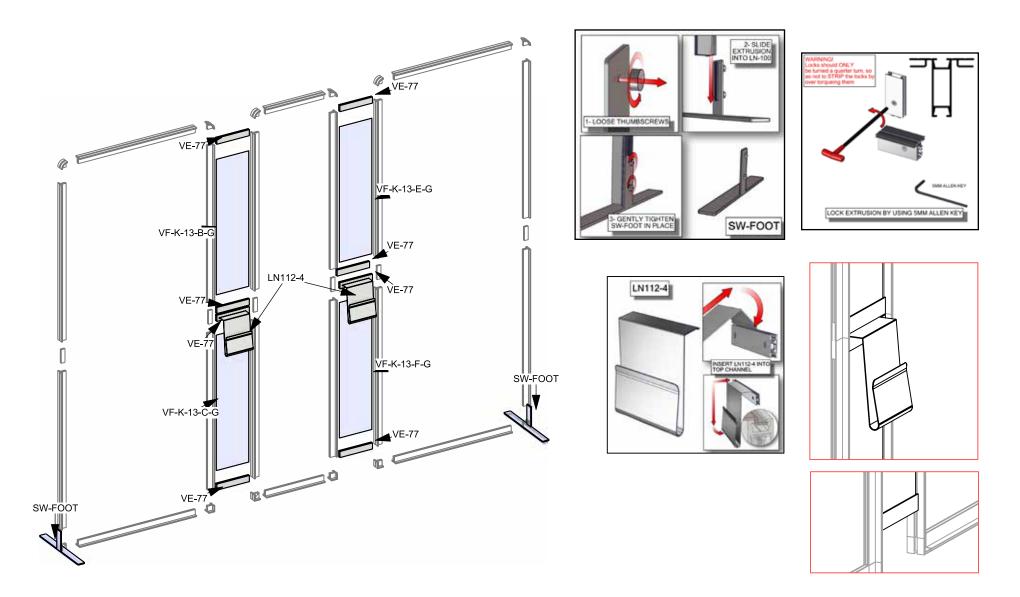






### Step 3: Install Center Graphic Panels, Support Feet & Literature Holder

To install left center graphic panel, start with bottom VE-77 up 4" from the ground and build up. Lock bottom VE-77 and insert infill graphic VF-K-13-C-G into VE-77 then lock top VE-77. Next, insert litrack into top channel and secure with next VE-77. Insert infill VF-K-13-B-G then secure top VE-77. Repeat this process, building up from the bottom with VF-K-13-F-G and VF-K-13-E-G for right center graphic infil panel. To adhere foot to frame, loosen thumbscrews from foot. Slide extrusion into LN-100 groove. Tighten to the proper tension to secure supporting feet. To install literature holder, insert LN112-4 into top extrusion channel of VE-77.



### Step 4: Apply Graphics & Install Lights

Install graphic(s) by pressing the FCE-2 edge of graphic into the channel of the extrusion. Start in upper left corner and insert in remaining corners, then push graphic into each side. Assure graphic is tightly inserted. When taking graphics off, take care to gently pull by attached pull tab. Slide light clip onto each light. Then slide light into the extrusion channel at an angle and gently lower down and repeat for each light.



